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### Application of sol-gel vanadium oxide thin films on electronically conductive plastic substrates

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#### ABSTRACT

V<sub>2</sub>O<sub>5</sub> is a typical intercalation compound, which on account of its semiconductivity and layered structure<sup>[1]</sup> is able to intercalate lithium ions reversibly, and therefore attracted attention also as counter electrode for electrochromic devices<sup>[2]</sup>. Lithiation of a crystalline orthorhombic V<sub>2</sub>O<sub>5</sub> (> 300 °C) is characterised by the formation of various phases ( $\alpha$ -,  $\epsilon$ -,  $\delta$ -,  $\gamma$ -,  $\xi$ -), leading to an amorphous structure when intercalation coefficient increases beyond  $x = 2.5$ <sup>[2]</sup>. In this study, we focused on the preparation and the investigation of the electrochromic properties of the V<sub>2</sub>O<sub>5</sub> thin films deposited on transparent conductive plastic substrates, important for making flexible electrochromic devices. V<sub>2</sub>O<sub>5</sub> is quite suitable material for this purpose, since it exhibits significant electronic and ionic conductivity even at low processing temperatures, which did not exceed 150 °C. The films exhibited excellent adhesion properties to ITO PET substrates, showing also remarkably smooth surface when analysed with SEM microscopy. In-situ UV-visible absorbance spectroelectrochemical measurements were made in 1 M LiClO<sub>4</sub>/propylene carbonate electrolyte, revealing that the films possessed sufficiently high charge capacities in order to enable the preparation of liquid electrochromic cells with poly(3,4-ethylene-dioxythiophene) (PEDOT)<sup>[3]</sup>. Performance of two different liquid cells, based on spin-coated and in-line coated PEDOT (Fraunhofer ISC, Würzburg) will be shown also from the point of view of changes in CIE Lab colour space L\*a\*b\* coordinates.

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